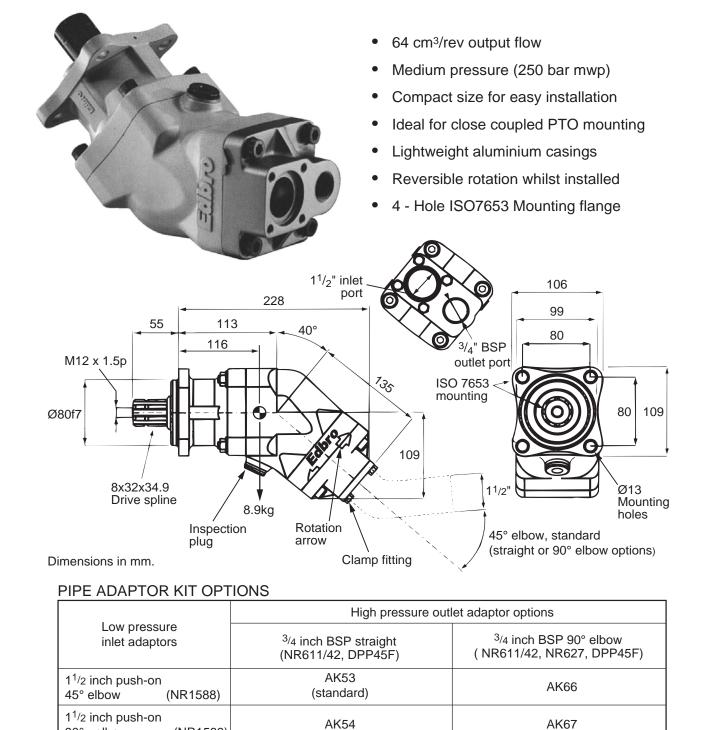
All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

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AK65

Bent Axis Piston Pump: Tipper Applications - EBA06422





AK52



90° elbow

straight

1¹/2 inch push-on

(NR1589)

(NR1612)



Bent Axis Piston Pump: Tipper Applications - EBA06422

PERFORMANCE

Displacement	cm ³ /rev	64
Max. Working Pressure	bar	250
Max. Working Speed	rpm	1900
Max.Speed Off-Load	rpm	2500
Power	Kw	55
Weight	kg	9.0
Moment at PTO face	Nm	10.1

OIL & FILTRATION

This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil

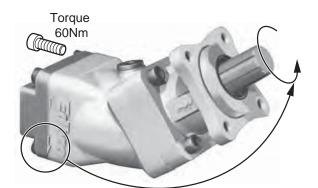
to ISO 6743/4 HM32 for -15° to +27°C working temperature.

For extended life or for higher duty applications, 25mm absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure $3/_4$ inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180° push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.

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